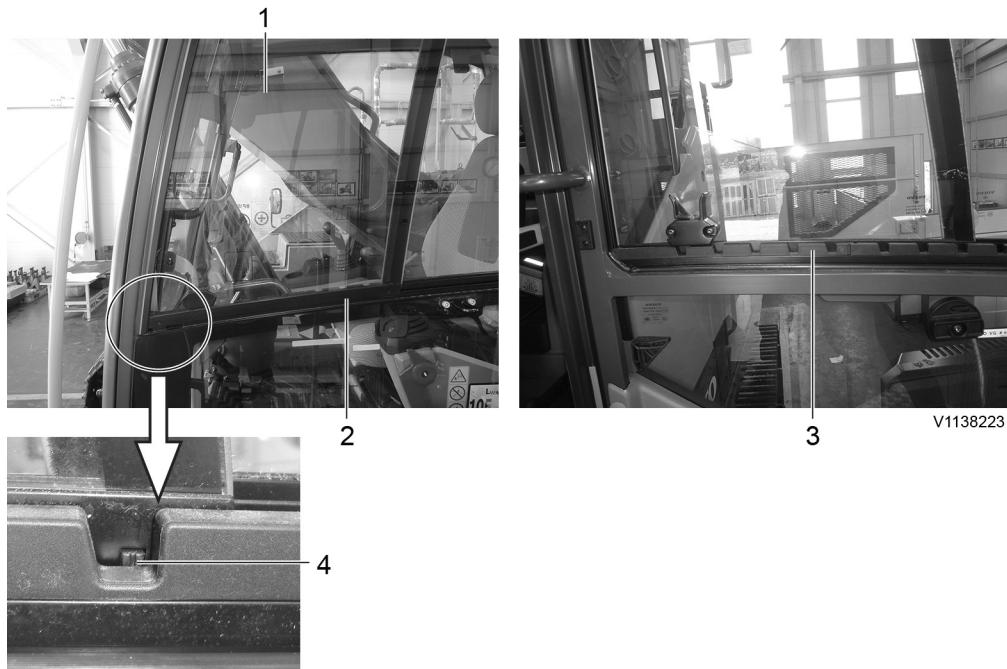


EC480E LR Volvo			
EC750E HR Volvo			
EC750E L Volvo			
EC950E L Volvo			
ECR145E L Volvo			
ECR235E L Volvo			
ECR355E L Volvo			
ECR355E NL Volvo			
EW140E Volvo			
EW205E Volvo			
PL3005E Volvo			
PL4809E Volvo			

## Op nbr 843-048

**Total procedure time (hr): 0.90**

1. Open the door window.

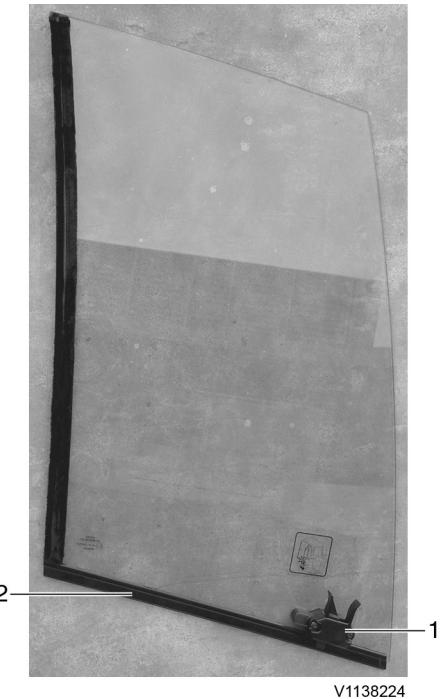


**Figure 1**

1. Door window
2. Window sliding guard
3. Window latch
4. Locking pins

2. Press the lock pins and remove them from window sliding guards.
3. Remove the door window from cab.

4. Remove window latch and window sliding guard. Install them to the new door window.



**Figure 2**

1. Window latch
2. Window sliding guard

5. The installation procedure is the reverse order of removal.

6. Check the door window operation.