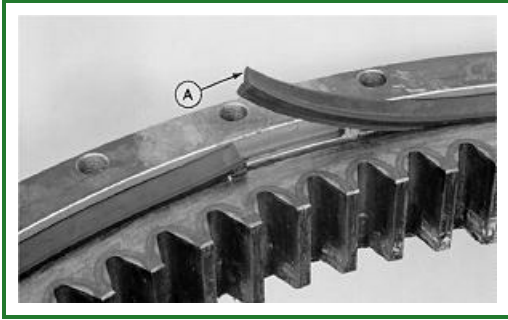


Swing Bearing Upper Seal Install

1.



T5925AM-UN: Swing Bearing Upper Seal Removal

LEGEND:

A - Seal

Remove upperstructure. [See Upperstructure Remove and Install](#) . (Group 4350.)

2. Remove old seal (A).

3. Scrape old adhesive from seal groove.

Thoroughly clean seal groove and new seal using cure primer.

4. Apply instant gel adhesive sparingly to seal groove.

5. Install seal with lip against inner bearing race.

Start about 76 mm (3 in.) from end of seal using blunt instrument to force seal into groove. Push seal in direction of portion already installed to avoid stretching seal.

6. Before bringing ends of seal together, cut off excess length.

7. Apply instant gel adhesive to both ends of seal. Push ends into seal groove making sure they come together.

IMPORTANT:

To avoid pulling seal out of groove, adhesive must cure for at least 24 hours before using swing function.

8. Install upperstructure. [See Upperstructure Remove and Install](#) . (Group 4350.)

Go to [Section_43:Group_4350](#)

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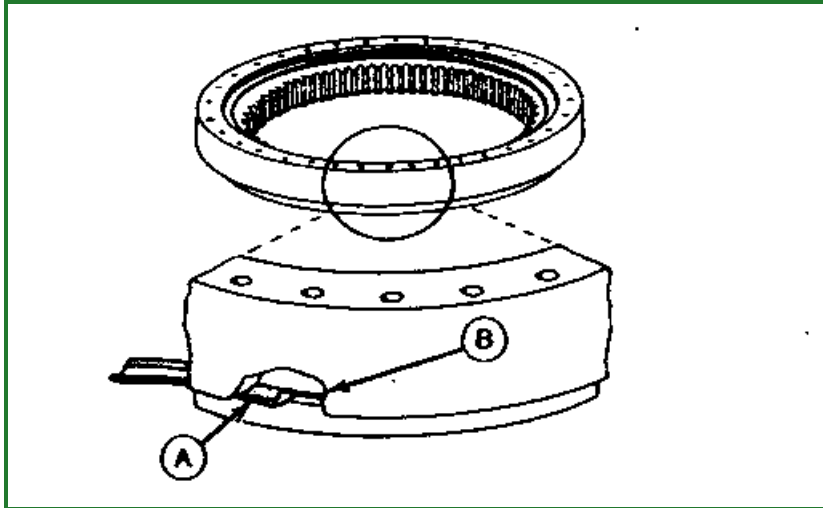
Swing Bearing Lower Seal Install

1.

NOTE:

It is not necessary to remove the upperstructure to replace the swing bearing lower seal.

Part of swing bearing shown cut away to show lower seal in groove.



T5936BA-UN: Swing Bearing Lower Seal

LEGEND:

A - Seal

B - Seal Groove

Remove old seal (A).

2. Scrape old adhesive from seal groove (B). Thoroughly clean seal groove and new seal using PM37509 Cure Primer.

3. Apply PM37391 Gel Super Glue sparingly to seal groove.

4. Install seal with seal lip against outer race.

Start about 76 mm (3 in.) from end of seal using blunt instrument to force seal into groove. Push seal in direction of portion already installed to avoid stretching seal.

5. Before bringing ends of seal together, cut off excess length.

6. Apply PM37391 Gel Super Glue to both ends of seal. Push ends into seal groove making sure they come together.

7. **IMPORTANT:**

To avoid pulling seal out of groove, adhesive must cure for at least 24 hours before using swing function.

Let adhesive cure for at least 24 hours before using swing function.