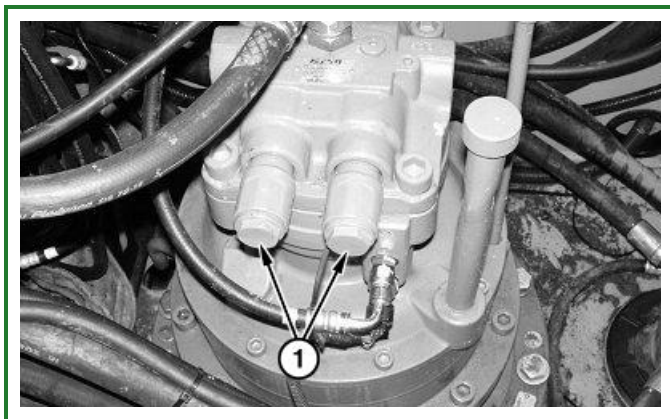


Crossover Relief Valve and Make-Up Check Valve Remove and Install



TX1003161A-UN: Crossover Relief Valve

LEGEND:

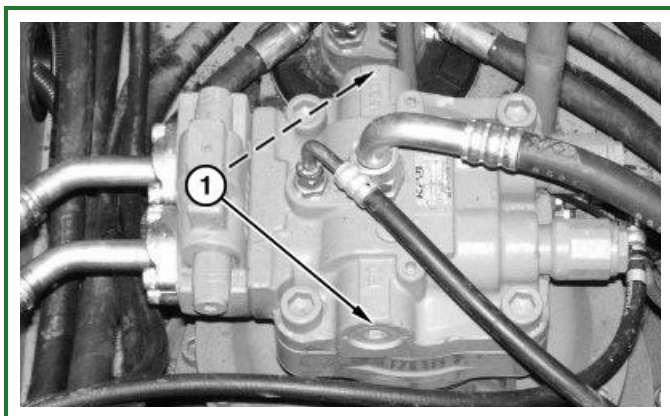
1 - Crossover Relief Valve (2 used)

Remove and Install Crossover Relief Valve

1. Remove crossover relief valves (1).
2. Replace crossover relief valves (1) as necessary.
3. Install crossover relief valves (1). Tighten to specification.

Item	Measurement	Specification
Crossover Relief Valve	Torque	177 N·m 130 lb-ft

4. Check crossover relief valve pressure setting. [See Swing Motor Crossover Relief Valve Test and Adjustment](#) . (Group 9025-25.)



TX1003232A-UN: Make-Up Check Valve

LEGEND:

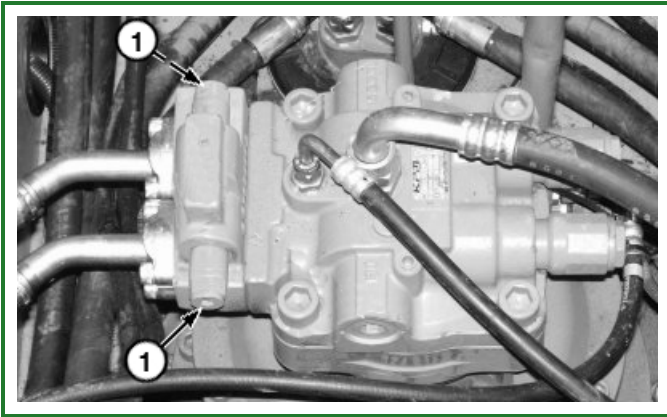
1 - Make-Up Check Valve (2 used)

Remove and Install Make-Up Check Valve

1. Remove make-up check valves (1).
2. Repair or replace parts as necessary. [See Make-Up Check Valve Disassemble and Assemble](#) . (Group 4360.)

3. Install make-up check valves (1). Tighten to specification.

Item	Measurement	Specification
Make-Up Check Valve	Torque	334 N·m 245 lb·ft



TX1136969A-UN: Damper Valve

LEGEND:

1 - Damper Valve (2 used)

Remove and Install Damper Valve

1. Remove damper valves (1).
2. Replace damper valves (1) as necessary.
3. Install damper valves (1). Tighten to specification.

Item	Measurement	Specification
Damper Valve	Torque	70 N·m 51 lb.-ft.

Go to [Section_43:Group_4360](#)

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