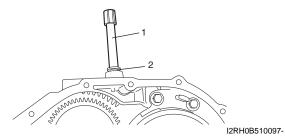


I3RM0B510060-

- 22) Remove breather hose (1).
- 23) Remove breather union (2).



24) Measure input shaft thrust play.

Apply dial gauge onto input shaft end (1) and measure thrust play of input shaft.

When input shaft thrust play is out of specification, select input shaft front thrust bearing with proper thickness from among the list below and replace it.

Special tool

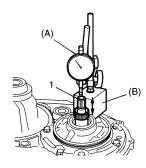
(A): 09900-20607 (B): 09900-20701

Input shaft thrust play

0.3 - 0.9 mm (0.012 - 0.035 in.)

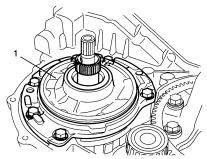
Available input shaft front thrust bearing thickness

: 0.8, 1.4 mm (0.032, 0.055 in.)



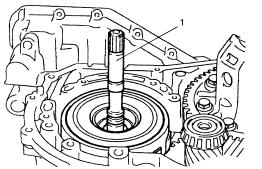
I2RH0B510098-

25) Remove oil pump assembly (1).



I2RH0B510099-

26) Remove direct clutch assembly (1).

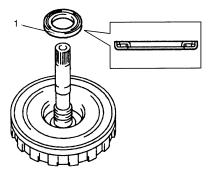


I2RH0B510100-

27) Remove input shaft front thrust bearing (1).

NOTE:

If input shaft front thrust bearing is not found, it may have been taken out with oil pump assembly.

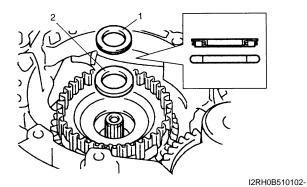


I2RH0B510101-

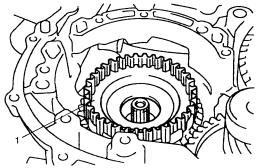
28) Remove input shaft rear thrust bearing (1) and thrust bearing race (2).

NOTE:

If input shaft rear thrust bearing is not found, it may have been taken out with direct clutch assembly.

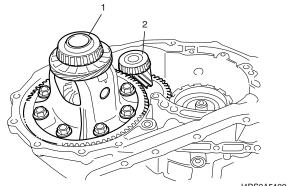


29) Remove direct clutch hub (1).



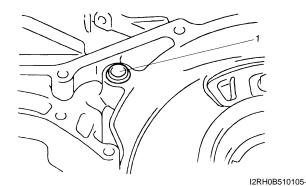
I2RH0B510103-

30) Remove differential assembly (1) and countershaft assembly (2).

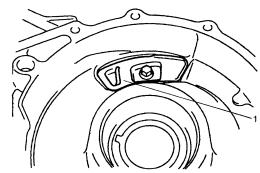


I4RS0A510036-

31) Remove governor apply No.2 gasket (1).

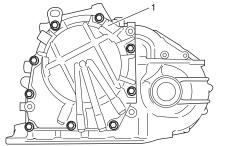


32) Remove fluid reservoir LH plate (1).



I2RH0B510106-

33) Turn over transaxle and remove rear cover assembly

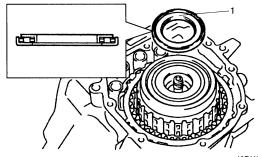


I4RS0A510037-

34) Remove reverse clutch drum thrust bearing (1).

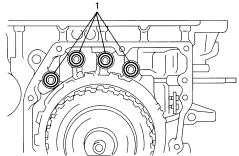
NOTE:

If reverse clutch drum thrust bearing is not found, it may have been taken out with rear cover assembly.



I2RH0B510108-

35) Remove 2nd brake gasket (1).



I2RH0B510109-

36) Measure O/D and 2nd coast brake piston stroke.