

Tightening torques

lock bolts	8 Nm
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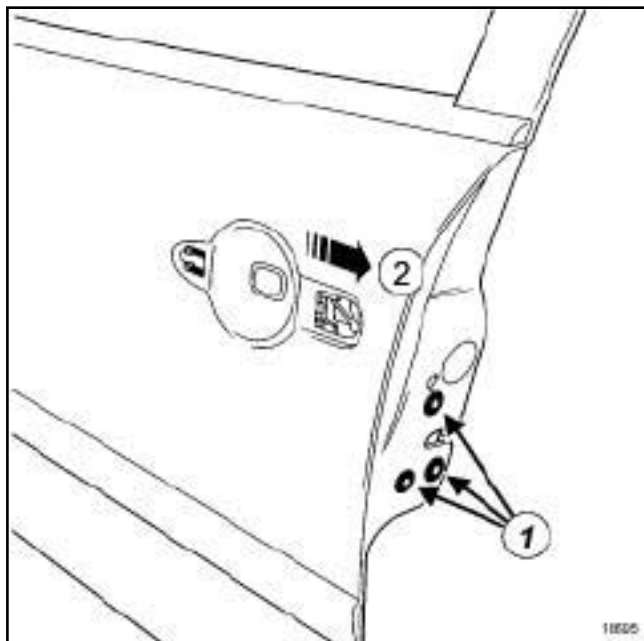
REMOVAL

I - REMOVAL PREPARATION OPERATION

☐ Remove:

- the door trim (see **72A, Side opening elements trim, Front side door trim: Removal - Refitting**),
- the door sealing film (see **65A, Opening element sealing, Door sealing film: Removal - Refitting**).
- the exterior handle (see **51A, Side opening element mechanisms, Door exterior handle: Removal - Refitting**, page 51A-3) .

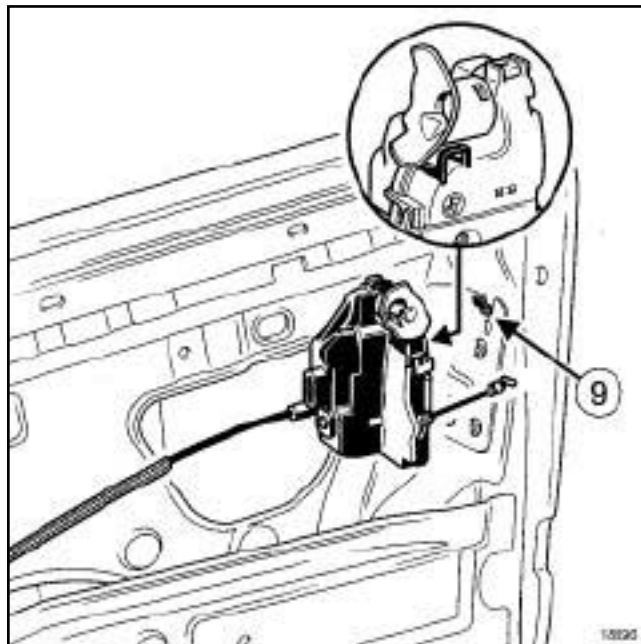
II - OPERATION FOR REMOVAL OF PART CONCERNED



- ☐ Remove the bolts (1) .
- ☐ Unclip the lock module (2) from the door panel.
- ☐ Remove the lock and the module through the door box section.
- ☐ Disconnect the connectors.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED



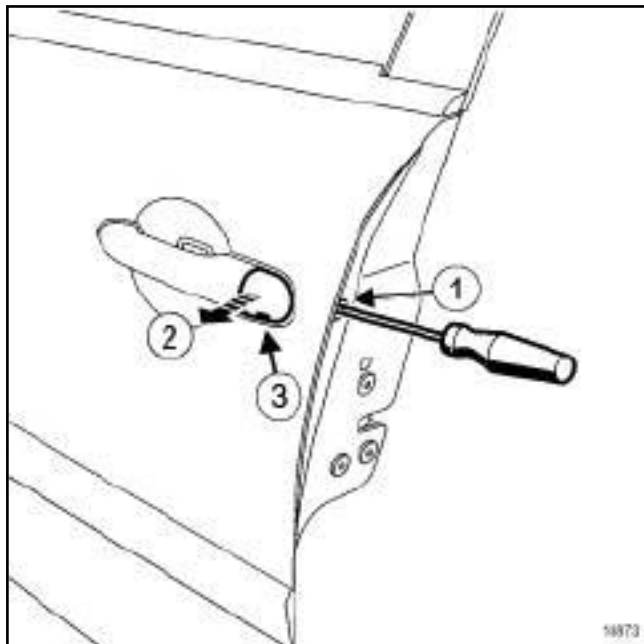
- ☐ Connect the connectors.
- ☐ Position the lock on the door box section retaining hook (9) .
- ☐ Refit the lock and the module.
- ☐ Tighten to torque the **lock bolts (8 Nm)**.

II - FINAL OPERATION

- ☐ Refit the exterior handle (see **51A, Side opening element mechanisms, Door exterior handle: Removal - Refitting**, page 51A-3) .
- ☐ Carry out a function test.
- ☐ Refit:
 - the door sealing film (see **65A, Opening element sealing, Door sealing film: Removal - Refitting**),
 - the door trim (see **72A, Side opening elements trim, Front side door trim: Removal - Refitting**).

REMOVAL

OPERATION FOR REMOVAL OF PART CONCERNED



18873

- ☐ Remove the blanking cover and undo the bolt (1) without removing it.
- ☐ Remove the lock barrel (2) .
- ☐

Note:

To reach the manual unlocking barrel on the front left-hand door lock, unclip the barrel cover (3) .

REFITTING

I - REFITTING PREPARATION OPERATION

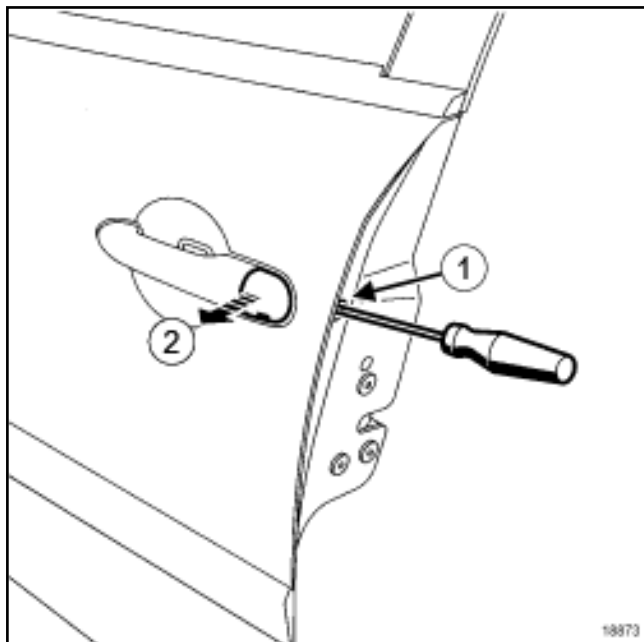
- ☐ Refit:
 - the lock barrel,
 - the bolt,
 - the blanking cover.

II - FINAL OPERATION

- ☐ Carry out an operational test on the lock barrel.

REMOVAL

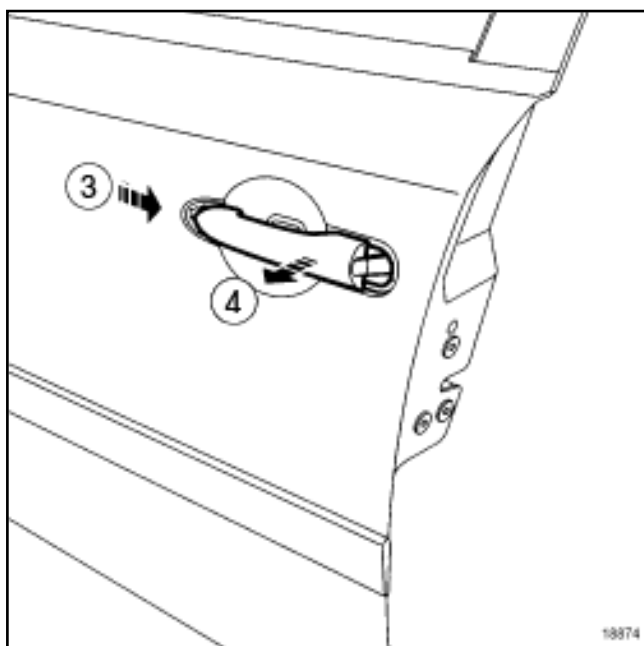
I - REMOVAL PREPARATION OPERATION



18873

- ☐ Remove the blanking cover and unscrew the bolt (1) without removing it.
- ☐ Extract the barrel (2) .

II - OPERATION FOR REMOVAL OF PART CONCERNED



18874

- ☐ Remove the handle (3) and (4) .

REFITTING

I - REMOVAL PREPARATION OPERATION

- ☐ Check the condition and fitting of the door exterior handle seal.

II - REFITTING OPERATION FOR PART CONCERNED

- ☐ Position and refit the handle.

III - FINAL OPERATION

- ☐ Refit the lock barrel.
- ☐ Carry out a function test.

Tightening torques

window lift mechanism bolts	6.5 Nm
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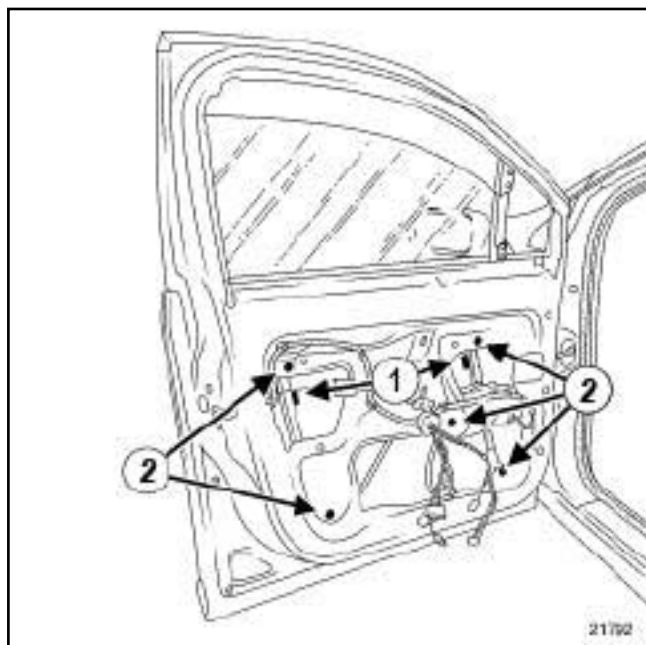
REMOVAL

I - REMOVAL PREPARATION OPERATION

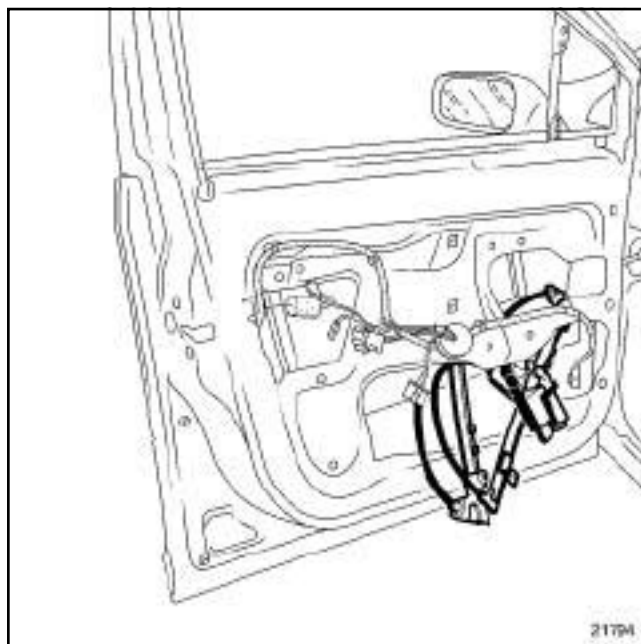
❑ Remove:

- the door trim (see **72A, Side opening elements trim, Front side door trim: Removal - Refitting**),
- the door sealing film (see **65A, Opening element sealing, Door sealing film: Removal - Refitting**).

II - OPERATION FOR REMOVAL OF PART CONCERNED



- ❑ Unclip the two clips (1) from the glass.
- ❑ Remove the glass from the window lift mechanism.
- ❑ Raise the window fully manually.
- ❑ Secure the window in the raised position using masking tape.
- ❑ Remove the bolts (2) from the window lift mechanism.



21794

- ❑ Disconnect the window winder mechanism supply connector.
- ❑ Remove the window lift mechanism through the door box section lower opening.

REFITTING

I - REFITTING OPERATION FOR PART CONCERNED

- ❑ Refit the electric window lift mechanism in the door box section.
- ❑ Connect the connector.
- ❑ Torque tighten the **window lift mechanism bolts (6.5 Nm)**.

II - FINAL OPERATION

- ❑ Refit:
 - the door sealing film (see **65A, Opening element sealing, Door sealing film: Removal - Refitting**).
 - the door trim (see **72A, Side opening elements trim, Front side door trim: Removal - Refitting**),
- ❑ Initialise the window riser motor (see **MR 404 Fault finding, 87D, Electric windows - Sunroof, Electric windows: Initialisation**).