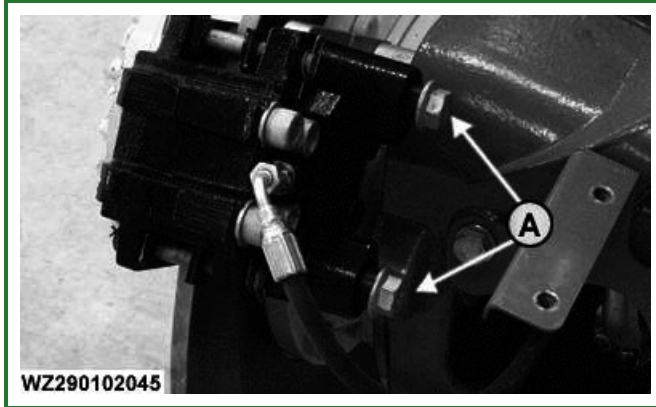


## Remove and Install Service Brake Caliper

1.



**WZ290102045-UN: Brake Caliper**

**LEGEND:**

A - Cap screw (2 used)

Park machine on a flat level surface.

2. Remove cap screws (A) and caliper.
3. Install in reverse order using the following special instructions:

- Tighten caliper mounting cap screws to specification.

Item	Measurement	Specification
Brake Caliper Mounting Cap Screws	Torque (lubricated)	268 N·m (198 lb-ft)

- Perform brake start-up procedure after brake system repair. (See Start-Up Procedure After Brake System Repair in this section.)

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## Start-Up Procedure After Brake System Repair

1.

 **CAUTION:**

*Service brake system operates at high pressure. To avoid the risk of injury to yourself or bystanders, DO NOT attempt to bleed the brake system at the caliper bleed screws.*

Start engine, set engine rpm to 1500.

2. Depress service brake pedal and hold down for 30 seconds. Release brake pedal, depress service brake pedal and hold for an additional 30 seconds. Release brake pedal.
3. Slowly drive machine forward and check service brake operation.

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