

Keep ROPS Installed Properly

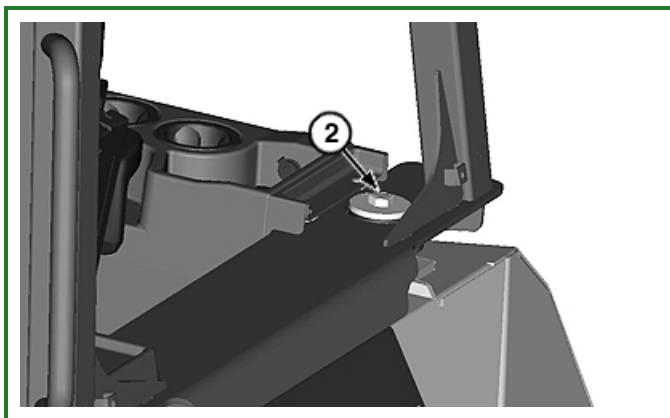
⚠ CAUTION:

Avoid possible injury or death. Make certain all parts are installed correctly if the roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting bolts to proper torque.

The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, is involved in an overturn incident, or is in any way altered. A damaged ROPS should be replaced, not reused.



TX1175860-UN: Operator's Station Front Mounting (left side shown)



TX1175861-UN: Rear Operator's Station (right side shown with console removed)

LEGEND:

- 1 - Front Operator's Station Cap Screw (2 used)
- 2 - Rear Operator's Station Cap Screw (2 used)

When installation of equipment on a machine necessitates loosening or removing ROPS, mounting bolts must be tightened to specification.

Item	Measurement	Specification
Cap Screw Torque		
Front Operator's Station Cap Screw	Torque	320 N·m 235 lb.-ft.
Rear Operator's Station Cap Screw	Torque	320 N·m 235 lb.-ft.

