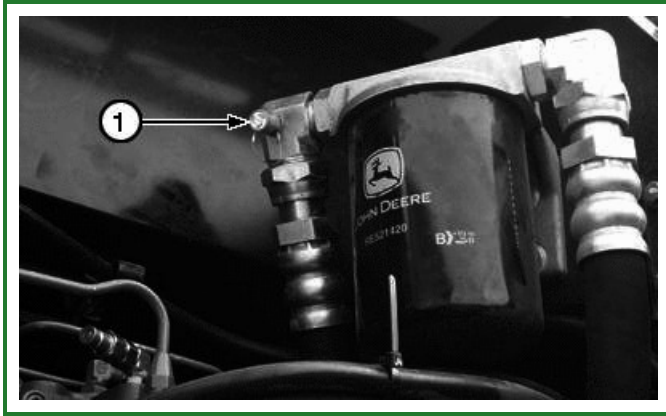


## Location of Fluid Sampling Test Ports—If Equipped



TX1000926A-UN: Engine Sample Port



TX1000761A-UN: Hydraulic Sample Port

**LEGEND:**

- 1 - Engine Sample Port
- 2 - Hydraulic Sample Port

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## **Welding On Machine**

### **IMPORTANT:**

Disconnect battery ground strap or turn battery disconnect switch to "OFF" to prevent voltage spikes through alternator or monitor.

Disable electrical power before welding. Turn off main battery switch or disconnect positive battery cable. Separate harness connectors to engine and vehicle microprocessors.

Connect welder ground clamp close to each weld area so electrical current does not arc inside any bearings.

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