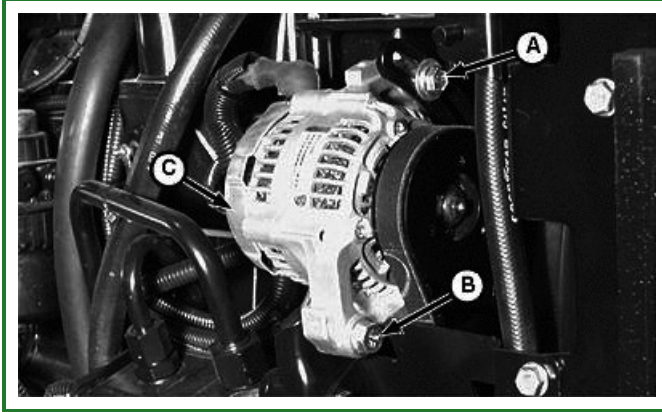


## Replacing Alternator/Fan Belt-5320N

1.



### LV5027-UN: Alternator/Fan Belt

#### **LEGEND:**

A - Alternator Cap Screw

B - Alternator Bolt

C - Alternator

Remove A/C compressor belt, if equipped. (See procedure in this section.)

2. Loosen cap screw (A) and bolt (B) and rotate the alternator (C) to free the belt.
3. Remove belt from drive pulley.
4. Belt can be pulled around fan to remove.
5. Install new belt in reverse order of removal.
6. Adjust belt tension. (See Inspect and Adjust Alternator/Fan Belt in Service-250 Hours section.)

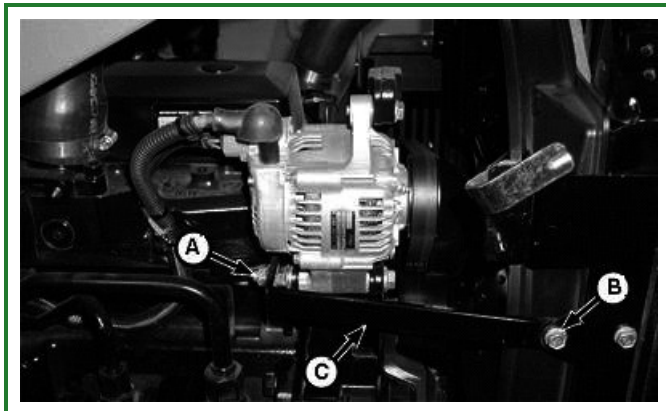
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## Replacing Fan/Alternator/AC Compressor Belt-5420N and 5520N

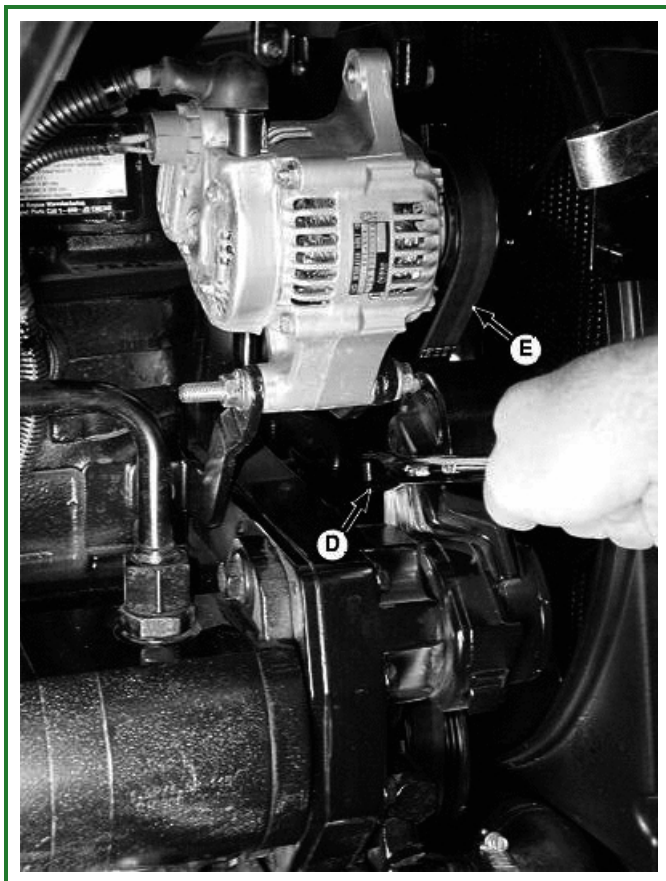
1.

**NOTE:**

*Pulley and spring tensioner are not serviceable.*



LV6048-UN: Tensioner



LV6047-UN: Tensioner

**LEGEND:**

- A - Nut
- B - Cap Screw
- C - Radiator Support Bracket
- D - Breaker Bar
- E - A/C Belt

Remove right grille panel.