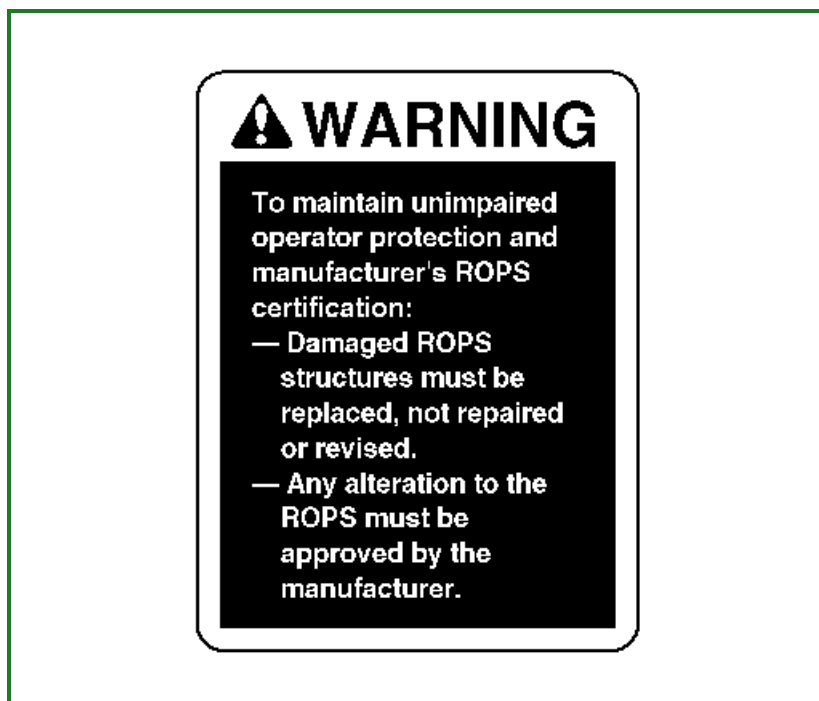


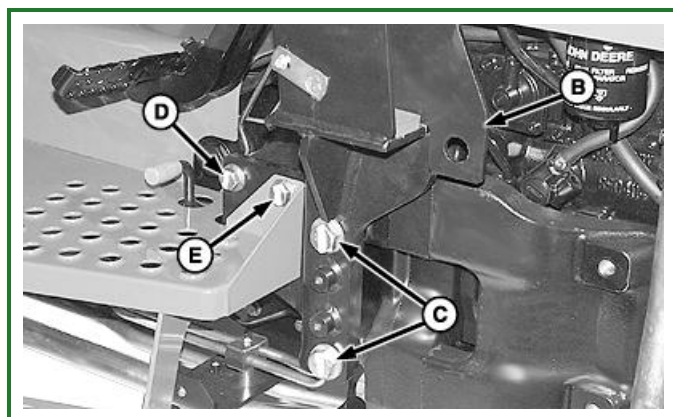
## Keeping ROPS Installed Properly (Open Station)



LV1689-19: Safety Label



LV10313-UN: ROPS



**LV10314-UN: ROPS Frame (Right-Hand Side Shown)**

**LEGEND:**

- A - ROPS Crossbar
- B - Frame
- C - Mounting Cap Screw (4 used)
- D - Mounting Cap Screw (2 used)
- E - Mounting Cap Screw (2 used)

**-: Service Intervals—10/50 Hours**

<b>SERVICE INTERVAL —</b>
<b>INITIAL — 10 HOURS</b>
<b>REGULAR — 50 HOURS</b>

**⚠ CAUTION:**

*Make certain all parts are installed correctly if roll-over protective structure (ROPS) is loosened or removed for any reason. Tighten mounting cap screws to specification.*

*The protection offered by ROPS will be impaired if ROPS is subjected to structural damage, as in an overturn incident, or is in any way altered by welding, bending, drilling, or cutting. A damaged ROPS should be replaced, not reused. Any alteration to the ROPS must be approved by the manufacturer.*

When installation of equipment on a machine necessitates loosening or removing Roll-Over Protective Structure (ROPS) (A), or frame (B), mounting cap screws should be tightened to specification.

<b>Item</b>	<b>Measurement Specification</b>
ROPS Mounting Cap Screw (C) Torque	620 N·m (457 lb-ft)
ROPS Mounting Cap Screw (D) Torque	320 N·m (236 lb-ft)
ROPS Mounting Cap Screw (E) Torque	130 N·m (97 lb-ft)

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