

# REMOVAL, INSTALLATION OF AIR AFTERCOOLER

## REMOVAL



Stop the vehicle on a level place and set the safety bar to the frame.

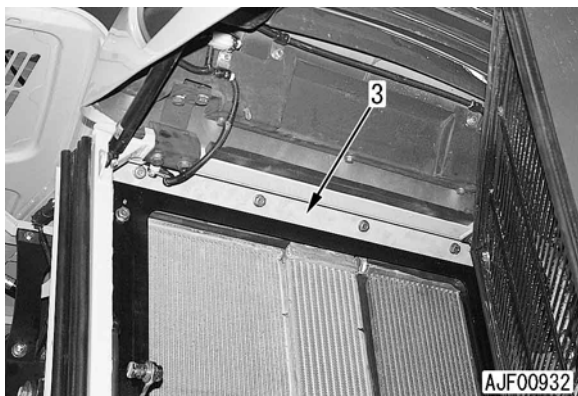


Lower the work equipment to the ground, stop the engine, apply the parking brake, and put chocks under the tires.

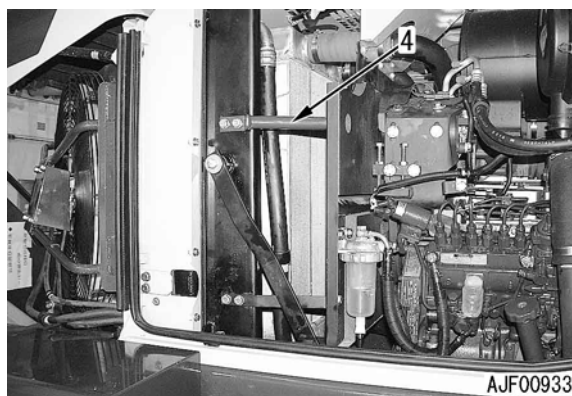
1. Open grille (1) and fan guard (2).



2. Remove cover (3).



3. Remove right and left stays (4).



4. Disconnect upper air hose (5) and lower air hose (6). [\*1]

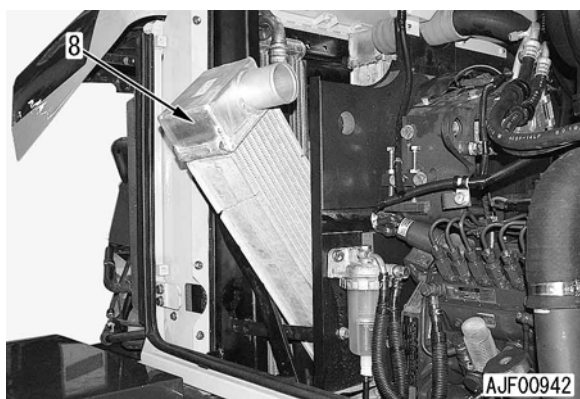


- Remove 2 air aftercooler upper mounting bolts (7).



- Raise air aftercooler (8) and pull it out to the right.


★ Take care not to damage the core.



## INSTALLATION

- Carry out installation in the reverse order to removal.

[\*1]

 Air hose clamp:  
**10.5 ± 0.5 Nm {107 ± 5 kgcm}**