

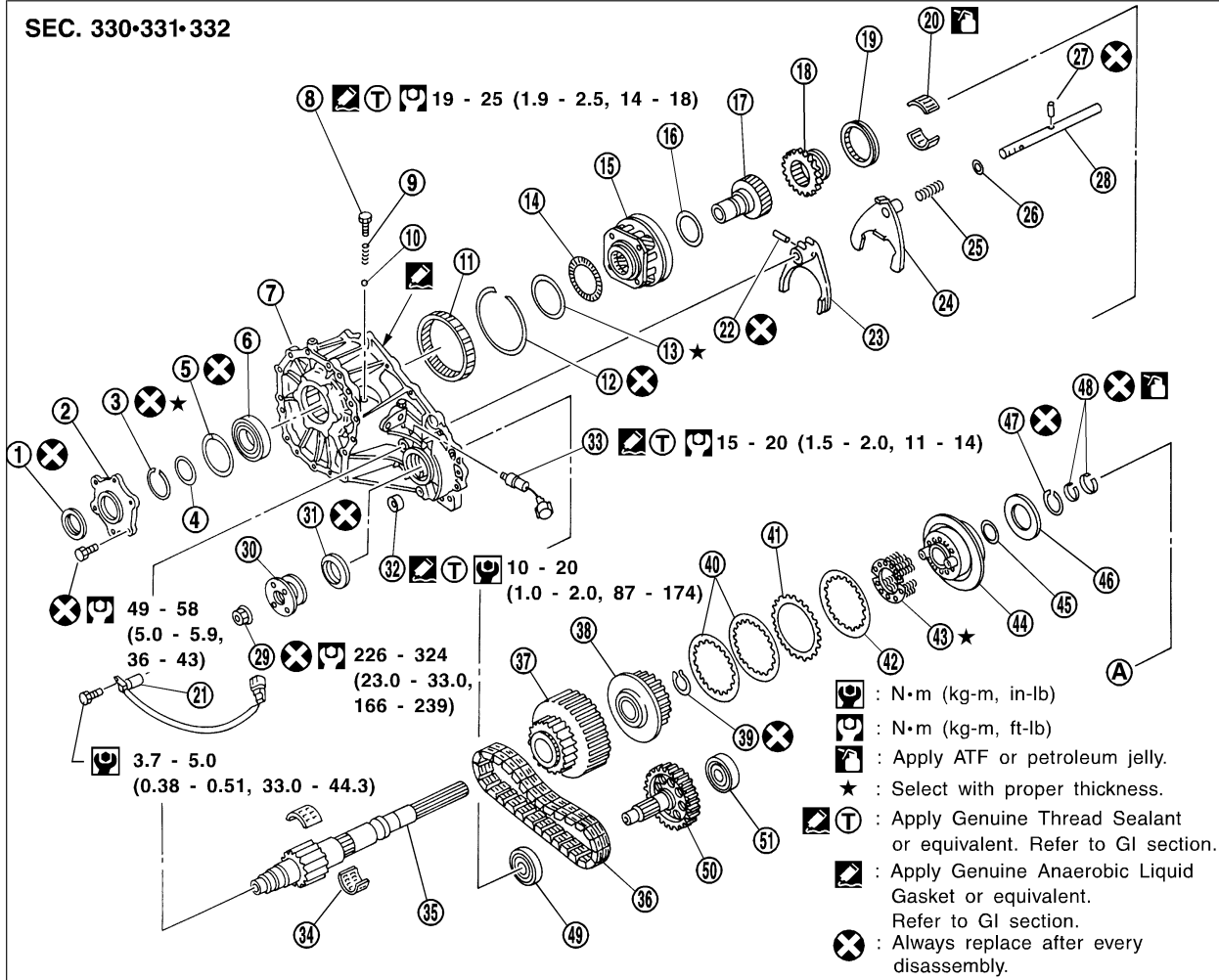
OVERHAUL

Transfer Components

Transfer Components

NBTF0076

SEC. 330-331-332



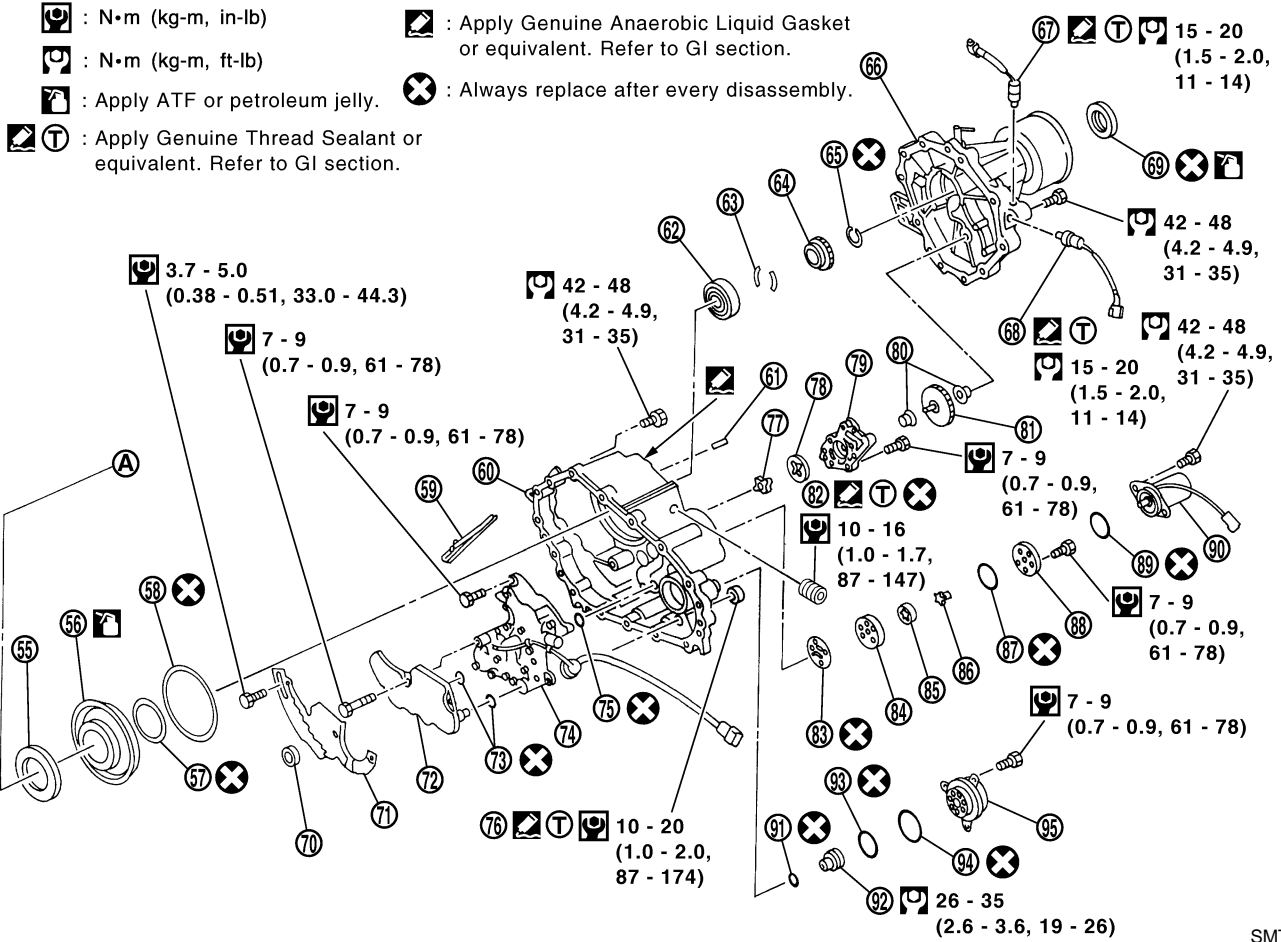
SMT194E

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|---------------------------|-----------------------------|----------------------------|
| 1. Oil seal | 18. L-H sleeve | 35. Mainshaft |
| 2. Transfer cover | 19. 2-4 sleeve | 36. Drive chain |
| 3. Snap ring | 20. Radial needle bearing | 37. Clutch drum |
| 4. Washer | 21. Front revolution sensor | 38. Clutch hub |
| 5. Snap ring | 22. Retaining pin | 39. Snap ring |
| 6. Main gear bearing | 23. L-H fork | 40. Driven plate |
| 7. Front case | 24. 2-4 fork | 41. Drive plate |
| 8. Check plug | 25. Shift fork spring | 42. Retaining plate |
| 9. Check spring | 26. Fork guide | 43. Return spring assembly |
| 10. Check ball | 27. Retaining pin | 44. Press flange |
| 11. Internal gear | 28. Shift rod | 45. Washer |
| 12. Snap ring | 29. Self-lock nut | 46. Thrust needle bearing |
| 13. Bearing race | 30. Companion flange | 47. Snap ring |
| 14. Thrust needle bearing | 31. Oil seal | 48. Seal ring |
| 15. Planetary carrier | 32. Drain plug | 49. Front bearing |
| 16. Thrust needle bearing | 33. Wait detection switch | 50. Front drive shaft |
| 17. Sun gear | 34. Needle bearing | 51. Rear bearing |

OVERHAUL

Transfer Components (Cont'd)

SEC. 330•331•332



SMT207E

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|--------------------------------|-----------------------------|--------------------------|
| 55. Thrust needle bearing race | 69. Oil seal | 83. Oil pump gasket |
| 56. Clutch piston | 70. Magnet | 84. Sub-oil pump housing |
| 57. D-ring | 71. Baffle plate | 85. Outer gear |
| 58. Lip seal | 72. Oil strainer | 86. Inner gear |
| 59. Oil gutter | 73. O-ring | 87. O-ring |
| 60. Center case | 74. Control valve assembly | 88. Sub-oil pump cover |
| 61. Stem bleeder | 75. Lip seal (7 pieces) | 89. O-ring |
| 62. Mainshaft rear bearing | 76. Filler plug | 90. Transfer motor |
| 63. Thrust washer | 77. Inner gear | 91. O-ring |
| 64. Speedometer drive gear | 78. Outer gear | 92. Oil filter stud |
| 65. Snap ring | 79. Oil pump housing | 93. O-ring |
| 66. Rear case | 80. Bushing | 94. O-ring |
| 67. ATP switch | 81. Oil pump shaft | 95. Oil filter |
| 68. Neutral-4LO switch | 82. Oil pressure check plug | |

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