

Pilot Valve (Travel) - Install

SMCS - 3220-012

Installation Procedure

Note: Check the O-ring seals for wear or for damage. Replace the O-ring seals, if necessary.



Illustration 1

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Note: Make sure that the ports of the valve are in the correct position.

1. Position pilot valve (18) and install bolts (17).

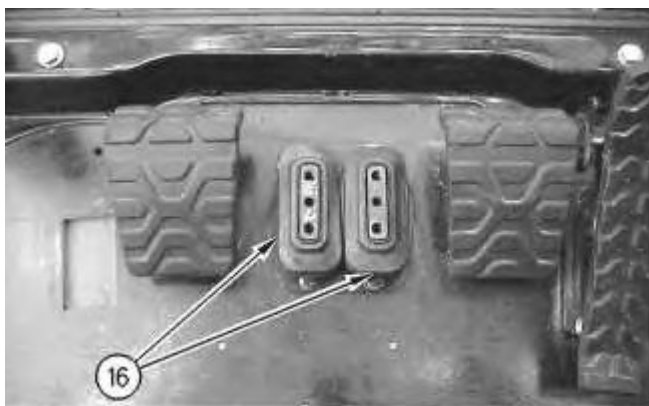


Illustration 2

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2. Install bellows (16) on the pilot valve.

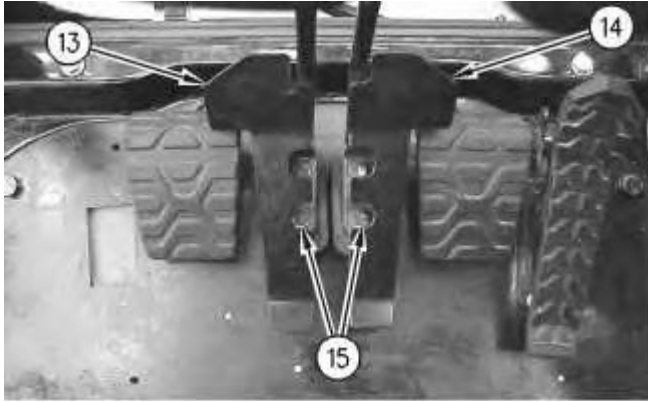


Illustration 3

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3. Position travel pedals (13) and (14) on the pilot valve. Install bolts (15). Tighten bolts (15) to a torque of 33 ± 3 N·m (25 ± 3 lb ft).



Illustration 4

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4. Install rubber covers (12) and (11) onto the travel pedals.



Illustration 5

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5. Position rubber floor mat (10) around the travel pedals.