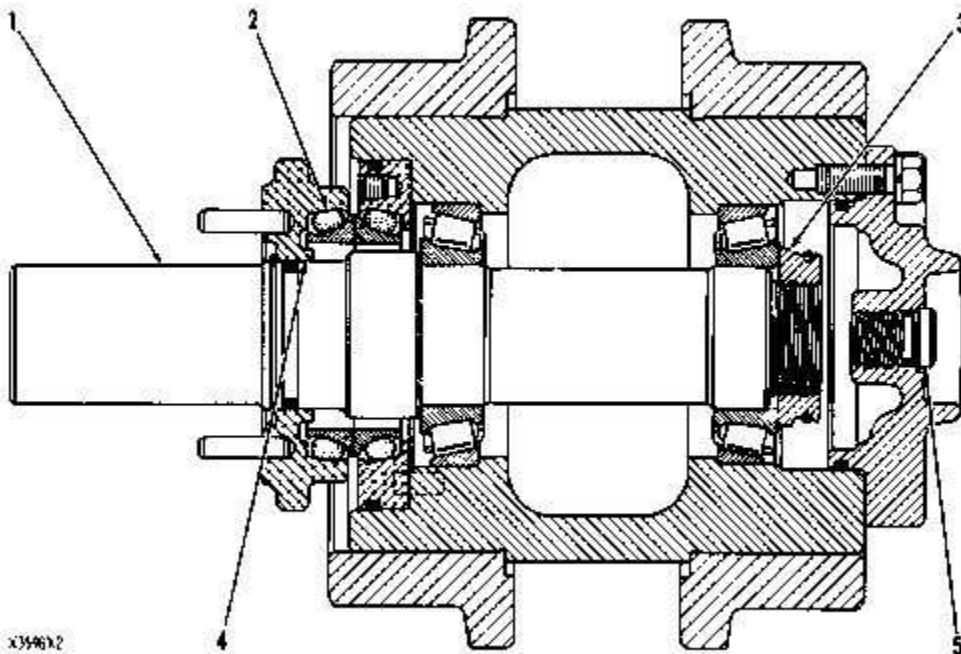


## Track Carrier Rollers (5M7318)

SMCS - 1202-11; 1202-12



(1) Assemble shaft end even with the back of the bracket. Make an adjustment if necessary for track alignment.

(2) Rubber toric seals and all surfaces in contact with them must be clean and dry at assembly. Put a thin layer of oil on the surfaces of the metal seals that are in contact just before installation. Put lubricant on all other seals at assembly.

(3) Make an adjustment of the bearings as follows:

1. Hold the shaft and turn the roller.

2. While the roller is being turned, tighten the nut until resistance on the roller is felt.

3. Turn the nut in the opposite direction to the first position where the lock can be installed.

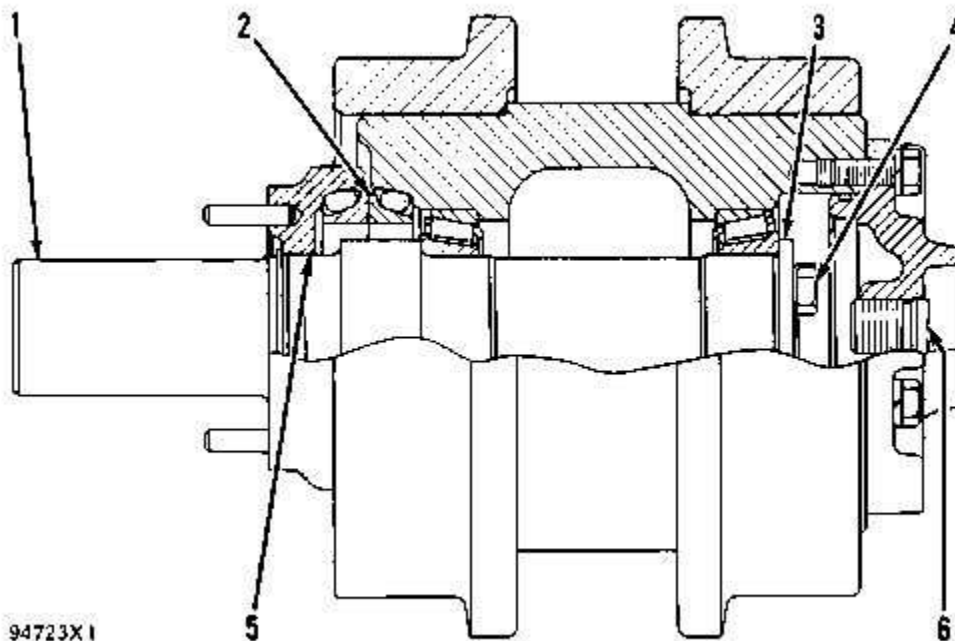
(4) Put lubricant on inside of collar at assembly.

(5) Torque for plug ...  $125 \pm 15$  lb. ft. ( $17.3 \pm 2.1$  mkg)



## Track Carrier Rollers (9S2730)

SMCS - 1202-11; 1202-12



- (1) Assemble shaft even with the back of the bracket. Make an adjustment if necessary for track alignment.
- (2) Rubber toric seals and all surfaces in contact with them must be clean and dry at assembly. Put a thin layer of oil on the surfaces of the metal seals that are in contact just before installation. Put lubricant on all other seals at assembly.
- (3) Assemble the ground face of the plate to the end of shaft and bearing.
- (4) Torque for bolts (two) ...  $32 \pm 5$  lb. ft. ( $4.4 \pm 0.7$  mkg)
- (5) Put lubricant on the inside of collar assembly before installation.
- (6) Torque for plug ...  $125 \pm 15$  lb. ft. ( $17.3 \pm 2.1$  mkg)