

Disassembly and Assembly

3412 VEHICULAR ENGINE FOR 772B TRACTOR & 773B TRUCK DISASSEM

Media Number -SEN7860-00

Publication Date -01/08/1979

Date Updated -30/11/2010

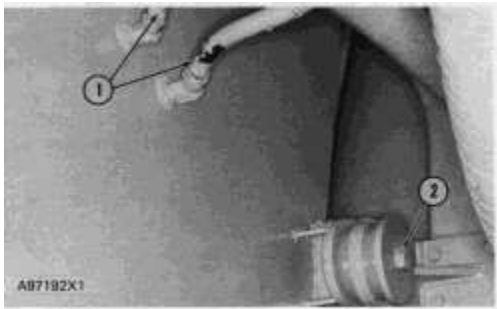
SEN78600063

Fuel Tank

SMCS - 1273-11; 1273-12

Remove Fuel Tank

1. Drain the fuel from the fuel tank.

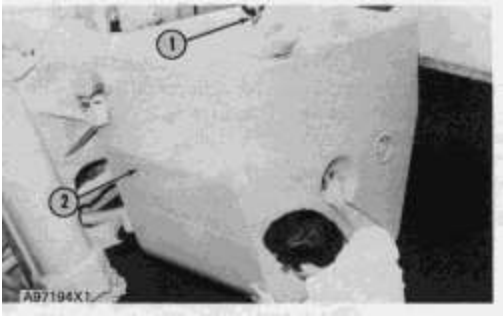


2. Disconnect fuel lines (1) from the tank.
3. Remove bolt (2) from the tank and plate assembly.

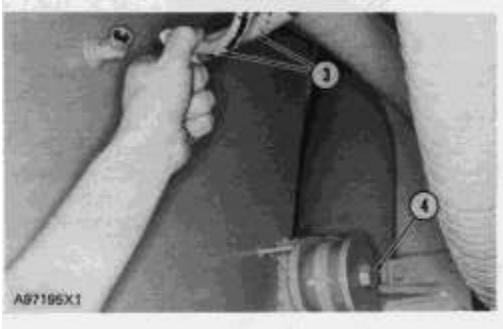


4. Install a 3/4"-10 NC forged eyebolt (4) in the top of the fuel tank as shown. Fasten a hoist to the fuel tank.
5. Remove bolts (3). Remove caps (5) from each side of the tank. Remove fuel tank (6). The weight of the fuel tank (empty) is 670 lb. (302 kg).

Install Fuel Tank



1. Install a 3/4"-10 NC forged eyebolt (1) in the top of the fuel tank as shown. Fasten a hoist to the tank.
2. Put fuel tank (2) in position on the frame. Install the caps and bolts that hold it.



3. Install bolt (4) in the plate assembly and tank.
 4. Connect fuel lines (3) to the fuel tank.
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