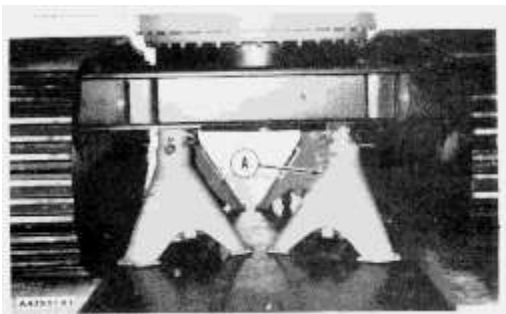


Tracks

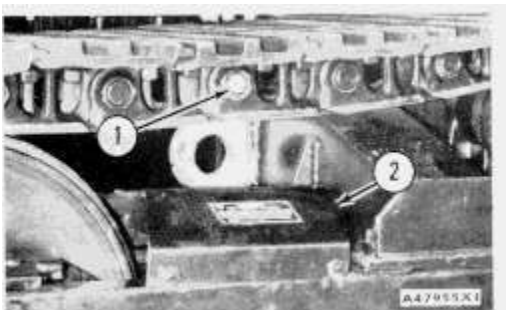
SMCS - 4154-11; 4154-12; 4154-15; 4154-16

Separation Of Tracks

Tools Needed		A	B
8S7630	Stand	4	
8S7611	Tube	4	
8S7615	Pin	4	
5P3100	Pump Group		1
5P2380	Track Tool Arrangement		1

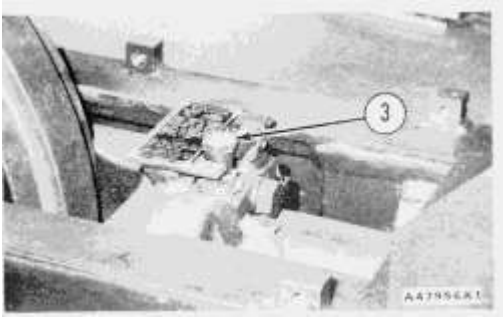


1. Lift the machine until the rollers are free of the track. Install tooling (A) under the undercarriage.



2. Move the track until master pin (1) is in position between the idler and the track carrier roller.

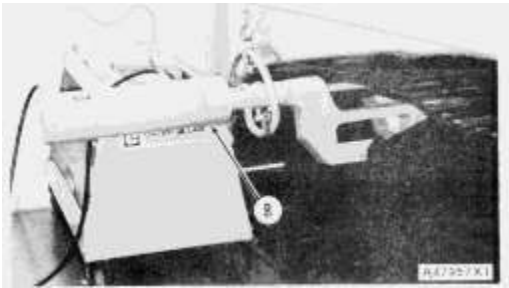
3. Remove track adjuster guard (2) from the roller frame.



4. Loosen relief valve (3) one turn. If the track does not loosen, move the track forward and backward.



Do not visually inspect relief valve to see if grease is released from the track adjuster. Look to see that the track has loosened.



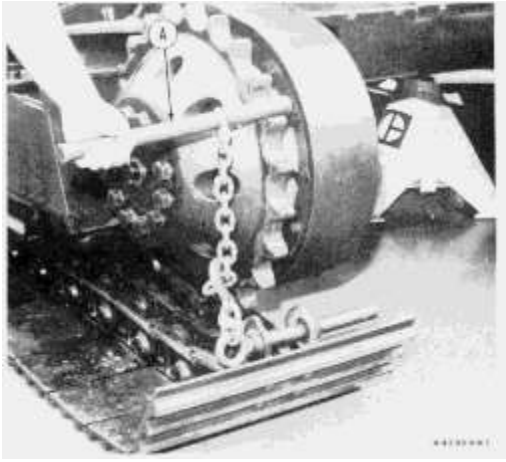
5. Install tooling (B) and remove the master pin, seal washers and spacer.

6. Move the track forward and backward to clear the machine.

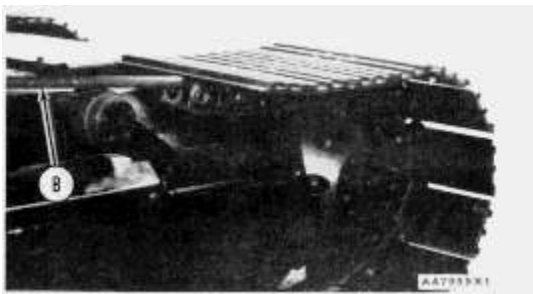
7. Do Steps 2 through 6 to make a separation of the other track.

Connection Of Tracks

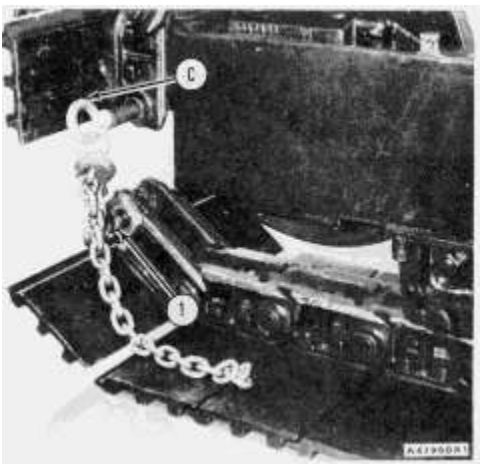
	Tools Needed	A	B	C	D	E	F
1P3545	Chain Coupling Tool Group	1					
1P3533	Carrier Bar		1				
1P7402	Coupling Tool Group			1			
1P3532	Track Block Assembly				1		
5P2380	Track Tool Arrangement					1	
5P3100	Pump Group					1	
8S7630	Stand						4
8S7611	Tube						4
8S7615	Pin						4



1. Install tooling (A) in the track link and on the sprocket.
2. Start the engine. Move the sprocket forward until the track is pulled up on the sprocket and the end of the track is forward of the vertical line through the center of the sprocket. Remove tooling (A).



3. Install tool (B) between the first bushing in the link and the sprocket.
4. Move the sprocket forward. Use tool (B) as a guide for the track over the carrier rollers and idler.



5. Install tooling (C) and pin (1) from tooling (A) between links in the end of the track.