

HS1E-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	(3857091)	1	Transmission		Ratio 2.62:1, Obsolete part
2	(872500)	1	· Gear housing		Obsolete part
3	872574	1	· Shield		
4	872501	1	· Cardboard tube		
5	872725	1	· Valve housing		
6	872534	1	· Drive gear set		
7	872505	1	· Bearing housing		
8	872506	1	· Bearing housing		
9	3851512	1	· Oil pump		
9A		1	· · Oil pump housing		
10	945065	3	· · Plug		
11	969011	3	· · Gasket		
12		1	· · Lock		
13	942001	6	· · Hex. socket screw		
14	6842273	1	· · Lip seal		Included in gasket kit.
15		1	· · Pump element		
16		14	· Disc		Included in disc kit.
17		16	· Disc		Included in disc kit.
18	872580	26	· Spring		
19	872518	2	· Piston		
20	977891	2	· O-ring		Included in gasket kit., Included in piston ring kit.
21		2	· Piston ring		Incl. in kit 876589
22		2	· O-ring		Incl. in kit 876589
23	872522	2	· Lock ring		
24	184175	4	· Needle roller assemb		
25	184239	2	· Raceway washer		
26	872581	2	· Spring washer		
27	956000	2	· O-ring		Included in gasket kit.
28	872570	2	· Thrust washer		
29	184798	4	· Needle roller assemb		
30	872587	1	· Roller bearing		
31	969072	1	· Round nut		Included in gasket kit.
32	969073	2	· Round nut		Included in gasket kit.
33	872520	1	· Washer		
34	969074	1	· Round nut		Included in gasket kit.
35	181304	1	· Cup		
36	181303	1	· Inner ring		
37	183403	2	· Cup		
38	183649	2	· Inner ring		
39	181036	2	· Cup		
40	184797	2	· Inner ring		
41	183232	1	· Roller bearing		
42	872521	1	· Spacer sleeve		
43	872568	1	· Pretensioning sleeve		
44	872569	1	· Pretensioning sleeve		
45	872523	1	· Flange		
46	(872507)	1	· Drive gear set		Obsolete part
47	(872515)	1	· Shaft		Obsolete part
48	872794	2	· Disc spring		
49	873518	1	· Valve		
49A	872585	1	· Spring		
49B	978917	X	· Shim		TH=0.50mm
49C	925058	1	· O-ring		
49D	872525	1	· Housing		
50	3857073	1	· Housing		
51	3857083	2	· Solenoid valve		
52		2	· · Valve		
53		2	· · O-ring		Included in gasket kit.
54	(3857080)	2	· · O-ring		Obsolete part, Included in gasket kit.
55		2	· · O-ring		Included in gasket kit.