

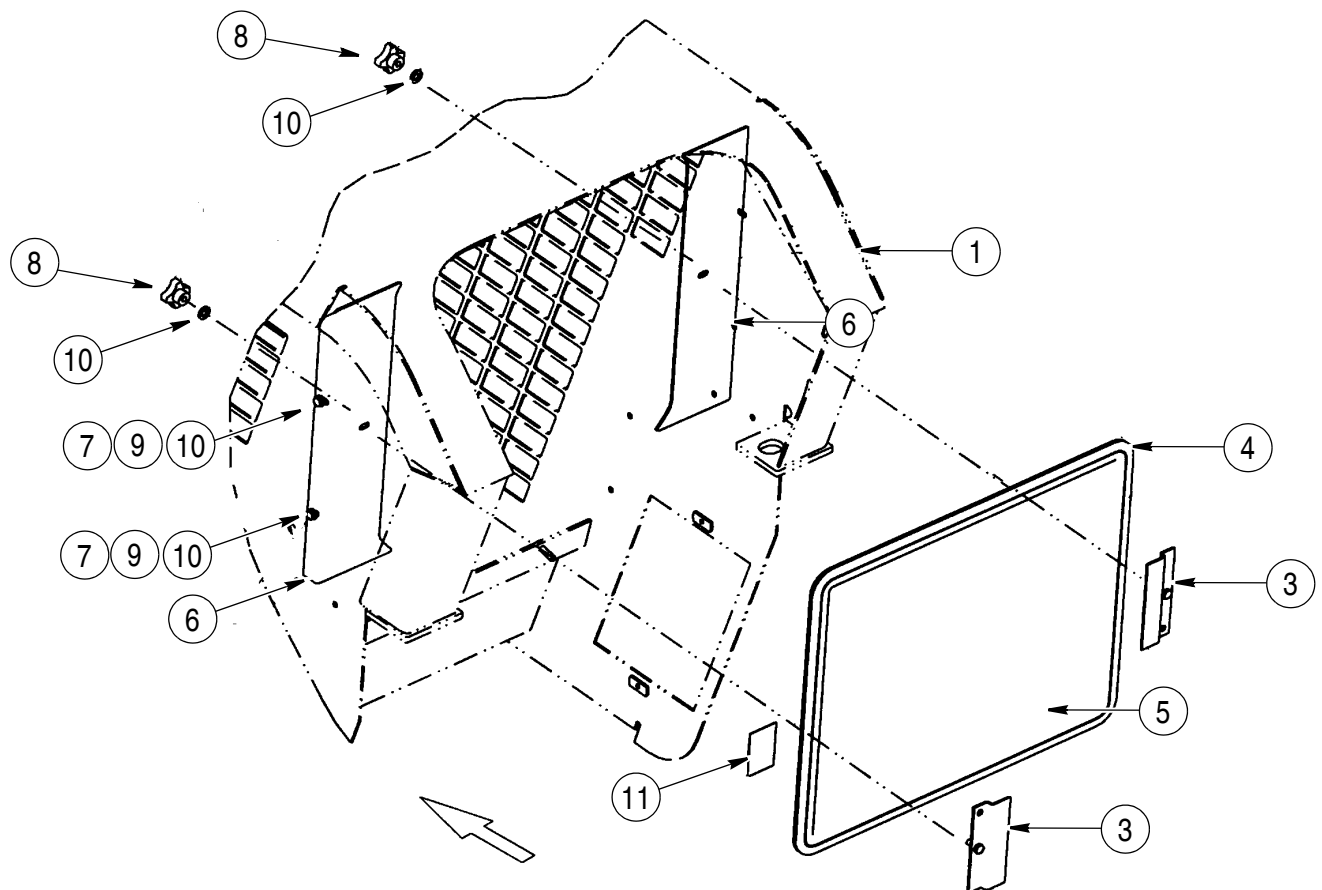
## REMOVAL OF THE REAR WINDOW

**NOTE:** Refer to illustration on page 7.

1. Park the machine on a flat, level surface.
2. Remove the bolts (2) and knobs (8).
3. Remove the retaining brackets (3).
4. Remove the seal (4) and rear window (5).
5. Remove the bolts (9), washers (10), and flange nuts (7) from the brackets (6).
6. Remove the brackets (6) from the ROPS frame (1).
7. Inspect the brackets (3) for corrosion and damage. Replace as needed.
8. Inspect the seal (4) for damage. Replace if damaged.
9. Inspect brackets (6) for corrosion or damage. Replace as needed.

## INSTALLATION OF THE REAR WINDOW

10. Install the brackets (6) on the ROPS frame.
11. Install the bolts (9), washers (10), and flange nuts (7) that secure the brackets (6) to the ROPS frame (1).
12. Put the rear window (5) and seal (4) into place on the brackets (6).
13. Put the retaining brackets (3) in place on the rear window (5).
14. Install the knobs (8) and bolts (2) that secure the brackets (3).
15. Fill the gaps between the window brackets and the ROPS with sikaflex.



1. ROPS FRAME  
2. BOLT  
3. RETAINING BRACKET  
4. SEAL

5. WINDOW  
6. BRACKET  
7. LOCK NUT  
8. KNOB

9. BOLT  
10. WASHER  
11. EMERGENCY EXIT DECAL

BS05B037

### ROPS CANOPY - REAR WINDOW

## REMOVAL OF THE SIDE WINDOWS

**NOTE:** Refer to illustration on page 9.

**NOTE:** Steps 1 through 4 are for removal of the glass for cleaning only.

1. Close the side window (2).
2. Locate the midway point between the back of the glass and the end of the glass frame. Begin removing the flocked rubber from the glass channel by lifting it with a screwdriver. Approximately 76 mm (3 inches) will be located under the glass. Slide this portion out in order to completely remove the flocked rubber back to the plastic slide stop.
3. Gently slide the glass to the full open position. About 76 mm (3 inches) of the flocked rubber may also need to be removed from under the front portion of the glass. This will allow the glass to be lowered far enough into the channel so that the top of the glass can be tilted out of the frame.
4. The flocked rubber can be removed by lifting it with a screwdriver midway between the glass and the radius, and then pulling it out from under the glass. This section of the flocked rubber should only be removed from the bottom on the glass.
5. Remove the bolts (5) and jam nuts (6).
6. Remove the "outside window sub-assembly".
7. Remove the bolts (7) and jam nuts (8) from the window frame (2).
8. Remove the bolts (3) and jam nuts (4) from the window frame (2).
9. Remove the "inside window sub-assembly".
10. Repeat procedure 1 through 9 for the other side.
11. Inspect the window frames, windows, and seals for damage. Replace as necessary.

## INSTALLATION OF THE SIDE WINDOWS

12. Put the "inside window sub-assembly" in place on the inside of the ROPS frame (9).
13. Install the bolts (3) and jam nuts (4). Tighten 2.26 to 2.82 Nm (20 to 25 inch lbs).
14. Install the bolts (7) and jam nuts (8). Tighten bolts (7) 2.26 to 2.82 Nm (20 to 25 inch lbs).
15. Put the "outside window sub-assembly" in place on the ROPS (9).
16. Install the bolts (5) and jam nuts (6) on the window frame (2). Tighten 1.13 to 1.36Nm (10 to 12 inch lbs).
17. Repeat steps 12 through 16 for the other side.
18. Do steps 19 through 21 if the glass was removed for cleaning.
19. With the flocked rubber still removed from the glass, tilt and lower the bottom of the glass into the rear portion of the open position. Lift up on the front of the glass while guiding it into the top channel. Slide the loose end of the flocked rubber still remaining on the glass into the channel and under the glass. If necessary, coat the end of the flocked rubber with soapy water. Smooth out the flocked rubber and make sure the entire length is pressed into the channel.
20. Slide the glass to the closed position and install the rear piece of the flocked rubber in the same manner. Make sure both pieces of flocked rubber fit together end to end under the glass.
21. Repeat steps 19 through 20 for the other side.